<u></u>		<del></del>			
	ay, 9/15/2006 11:50:36 AM Johnston	Process Sheet	<i>J</i> .,	•	
<u> </u>	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GHW ASSEMBLY		
Customer Job Number	: 28606	Diaming Name	. OHW ACCEMBET		
Estimate Number	: 12128				
P.O. Number	: N/A	Part Number	: D412729011		
This Issue	: 9/15/2006 S.O. No. : 12 A	Drawing Number	: DSK 092 REV B		
Prsht Rev.	: NC : NACHINED I	PARTS Project Number Parts Drawing Revision	: N/A : A		
First Issue Previous Run	: <b>NA</b> Type : MACHINED F	Material			
Written By	: 10 4	Due Date		Qty: 1 U	l <b>m:</b> Eacl
Checked & Appro	ved By : 106 09	15			•
Comment		e KJ/JLM			
Additional Produc	t				
Job Number:					
Seq. #:	Machine Or Operation:	Description :			
1.0	DC	DOCUMENT CONTROL			· · ·
1.0					
Comm	ent: DOCUMENT CONTROL			()	
	Photocopy bluefile and create labels p	er PPP D412-729-011 CHG003	KS 06	0.09-19	
2.0	28606A	GHW MEDIUM BELL			
Comm	ent: Sub-Component GHW MEDIUM BEL	$ \rho$	/ /		
	D412-729-041 B 28606A	(B	06/11/08		
3.0	PACKAGING 1	PACKAGING RESOURCE #1	, ,	14:1141	
Comm	ent: PACKAGING RESOURCE #1				
	Pick Packing Kit	INODECT 4000/ WITC FOR COMPI	ETENECO		
4.0	QC4	INSPECT 100% KITS FOR COMPL	.ETENESS	14.1881	
Comm	ent: INSPECT 100% KITS FOR COMPLET	ENECC			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	<u> </u>	_(_)	
ე.0	I I I I I I I I I I I I I I I I I I I	FACINGING NEGOCINGE #1		IAI ITA	
Comm	ent: PACKAGING RESOURCE #1				
Comm	ent: PACKAGING RESOURCE #1 Identify and pack for shipping as per P	PP D412-729-011			
Comm		PP D412-729-011 PB O6/4/0 8	_ /	$\bigcap$	

Dart Ae	rospace L	td							
W/O:			WC	RK ORDER CHANGES			· · · · · · · · · · · · · · · · · · ·		
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								•	
			·						
Part No	:	PAR #:	Fault Cate	gory: N	CR: Yes	No DQ	A: <u></u>	Date: <u>⊙</u>	80/11/08
					QA:	N/C Close	d:	_ Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORMANC	E (NC	R)			
		Description of NC		Corrective Action Section B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector

Date:

Friday, 9/15/2006 11:50:36 AM

User:

⊀im Johnston

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GHW ASSEMBLY

Job Number: 28606

Part Number: D412729011

' Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U do 11.08

DuitA	TOOPAGE E	.u								
W/O:			WO	RK ORDER CHANG	GES					
DATE	STEP	PR	OCEDURE CHAN	IGE	Ву	C	ate	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							,			
					-					
Part No	:	PAR #:	Fault Categ	ory:	NCR: Ye	es No	DQ	A:	Date: _	
					QA	: N/C	Closed	d:	Date: _	<del></del>
NCR:			WORK ORDE	R NON-CONFORM	ANCE (N	CR)				
		Description of NC	. (	tion B		Verific	ation	Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		n & ate			Chief Eng	QC Inspector



	1	. 1		
DESIGN	*	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	ED F	ARPROVED	DRAWING NO. DSK 092	REV. B
DATE	<u></u>	1440	TITLE	SCALE
*	05.	02.18	HYD. GROUND HANDLING	1:5
А	C	4.12.06	NEW ISSUE	
В	(	5.02.18	REDESIGN TO FIT NEW WHEEL ASS'Y	

**D3330-17 HANDLE** 

D2728-7

LABEL (1)

SOCKET (1)

HEX BOLT 1/4"-20 x 1" LONG (1) FLAT WASHER 1/4" TYPE B WIDE (1) D3330-9 TOP PLATE (1) D3330-5 FRONT PANEL (1) D3330-7 BACK PANEL (1) (NOT SHOWN, SIMILAR TO D3330-5) D3330-15 HANDLE (1)-D3309-3 LABEL (2 PLACES) **D3333-3 SLIDING** PLATE (2 PLACES) D3335-3 LONG D3330-11 LONG PIN SPRING (1) (NOT SHOWN) BRACKET (1)

**D3233-1 INSIDE** WASHER (2 PLACES)

D3332-041 LONG PIN ASS'Y (1)

D3233-3 OUTSIDE WASHER (2 PLACES)

SLOTTED NUT 1"-14 UNF AND ROUND COTTER PIN 1/8" x 2" LONG (2 PLACES)

D3334-1 WHEEL SHAFT (2 PLACES)

D3333-5 RAIL (4 PLACES)

Ø

**6** 

9

0

3

6

HEX. BOLT 3/8"-24 UNF x 1.25" LONG REG. SPRING LOCK WASHER 3/8" (8 PLACES)

HEX. BOLT 5/16"-18 UNC x 1.50" LONG FLAT WASHER TYPE B NARROW 5/16" STD. HEX. NYLON LOCK NUT 5/16"-18 UNC (16 PLACES)

> GREASE FITTING 1/8" P.T.F. SAE SPEC. EXTRA SHORT (4 PLACES)

BOTTOM-PANEL (1) D3330-1 LEFT PANEL (1) D3330-2 **RIGHT** PANEL (1) D3330-13 SHORT PIN BRACKET (1)

D3330-3

9

0

D3332-043 SHORT PIN (1) D3335-1 SHORT COPY -SPRING (1) TO (NOT SHOWN) TO

MS21042L5 NUT ENGINEERING

(2 PLACES) INCONTROLLED COP SUBJECT TO AMENDMENT WITHOUT NOTICE

D3309-1

LABEL (1) D3331-041

HEX. SOCKET CAP SCREW

1/4"-20 x 0.75",

AN960JD416 FLAT WASHER

(2 PLACES)

WHEEL ASS'Y (2 PLACES)

D3336-1 JACK (1)

D3333-1 BASE PLATE (1)

D3330-19 HANDLE RIM (1)

D3233-041

HANDLE ASS'Y (1

NOTE:

1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. WORK ORDER RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

#### COPYRIGHT © 2004 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Dart Aerospace Ltd. Friday, 9/15/2006 11:51:48 AM Date Kim Johnston User: **Process Sheet** : GHW MEDIUM BELL : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 28606A **Estimate Number** : 12129 Part Number : D412729041 :NA P.O. Number S.O. No. : N/A : DSK 092 REV B **Drawing Number** : 9/15/2006 This Issue : N/A : NC Project Number Prsht Rev. : MA : MACHINED PARTS : B **Drawing Revision** Type First Issue :NA : 28605A Material **Previous Run** : 10/15/2006 2 Um: Each Qty: **Due Date** Written By Checked & Approved By LPS3 rust inhibitor added; Hardware P/N's : Est Rev:E Comment changed KJ/JLM **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: DOCUMENT CONTROL 1.0 DC Comment: DOCUMENT CONTROL If D412-729-041 is a W/O on it's own, NIA Photocopy bluefile and create labels per PPP D412-729-041 CHG003 2.0 D27287 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D2728-7 Label pl 06.11.08 3.0 D3233041 4.0000 Each(s) Comment: Qtv.: 2.0000 Each(s)/Unit Total: Pick: **Qty Part Number** Description B237/8A CPC 0611:08 2 D3233-041 Wheel Assembly D32331 Inside Washer 4.0 Comment: Qty.: Total: 4.0000 Each(s) 2.0000 Each(s)/Unit Pick: Qty Part Number Description Batch 2 D3233-1 Inside Washer  $B23040 \longrightarrow 3$ 

W/O:	<del></del>		W	ORK ORDER CHANG	SES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:	
			•		QA:	N/C Close	d:	_ Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	Initial	Corrective Action   Section   Initial   Action Description			cation	Approval	Approval QC Inspector
		Section A	Chief Eng	Chief Eng	Sign Date		on C	Chief Eng	QC Inspector
•									
				· · · · · · · · · · · · · · · · · · ·					
					/				
				*.					

Friday, 9/15/2006 11:51:48 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: GHW MEDIUM BELL Customer: CU-DAR001 Dart Helicopters Services Job Number: 28606A Part Number: D412729041 Job Number: Seq. #: **Machine Or Operation:** Description: Outside Washer 5.0 D32333 4.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: Pick: Qty Part Number Description Batch 2 D3233-3 Outside Washer 3286/-/ Cpl 06.11.08 6.0 D33091 0000 Each(s)/Unit Total: \_4.0000 Each(s) Comment: Qty.: R 7.0 Pick: **Qty Part Number** Description Batch PPC06:11-08 1 D3309-1 Label B23767 Label D33093 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Batch 2 D3309-3 Label B23768 06.11.09 8.0 D3330041 Frame Weldment 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description Batch
1 D3330-041 Frame Weldment B286/2 aco6.11.08 D3331041 9.0 Handle Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3331-041 Handle Assembly 325769 PC06.11.08

Dart Ae	rospace	e Ltd		v V						
W/O:			W	ORK ORDER CH	IANGES				<del></del>	· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	OCEDURE CHA	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	1,									
······································										
Part No	•	PAR #:	Fault Cate	egory:	NC	R: Yes	No DQ	<b>A</b> :	_ Date: _	
·						QA: N	/C Close	d:	_ Date: _	
NCR:			WORK ORD	ER NON-CONFO	ORMANC	E (NCF	R)			
		Description of NC		<b>Corrective Action</b>				Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descri	ption •	Sign 8 Date	Secti		Chief Eng	QC Inspector
:							,			
-					•					

Date: Friday, 9/15/2006 11:51:48 AM Kim Johnston User: **Process Sheet** Drawing Name: GHW MEDIUM BELL Customer: CU-DAR001 Dart Helicopters Services Job Number: 28606A Part Number: D412729041 Job Number: Description: Seq. #: Machine Or Operation: Pin Assembly 10.0 D3332041 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3332-041 Long Pin Assembly 52377 O Ppl 06.11.08 Pin Assembly 11.0 D3332043 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: **Qty Part Number** Description Batch 1 D3332-043 Short Pin Assembly\_ D33331 12.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3333-1 Base Plate \$23.055 CPC 06-11-08 Sliding Plate D33333 13.0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Qty Part Number Description Batch Sliding Plate  $32505684 \rightarrow 2828616 \rightarrow 2$ 1 D3333-3

14.0 D33335



4.0000 Each(s)/Unit Total: 8.0000 Each(s)



Qty Part Number Description Batch 4 D3333-5 Rail 323056



CPC06-11-08

(2)

W/O:			WC	RK ORDER CHANG	ES			
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	jory:				
					QA: N/	C Closed: _	Date: _	
NCR:			<del></del>	R NON-CONFORM	ANCE (NCR			
DATE	STEP	Description of NC		·-·	ion B	Verification		Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
		,		. *			(	
		·						

Friday, 9/15/2006 11:51:48 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: GHW MEDIUM BELL Customer: CU-DAR001 Dart Helicopters Services Part Number: D412729041 Job Number: 28606A Job Number: Description: Seq. #: Machine Or Operation: Wheel Shaft 15.0 D33341 PAL 06.11.08 0 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: **Qty Part Number** Description Batch 328621-1 2 D3334-1 Wheel Shaft D33351 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Comment: Qty.: Pick: Description Batch **Qty Part Number** CPC06-11-08 1 D3335-1 Short Spring 322256 Long Spring 17.0 D33353 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Qty Part Number Description Batch
1 D3335-3 Long Spring 22256 CPL 06.11.08 100 D33361 18.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description Batch  $321257 \rightarrow 1$  B23772B  $\rightarrow 1$ **Qty Part Number** CPC 06.11.08 1 D3336-1 Jack 19.0 AN960JD416 Washer 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Description Batch 339 Eplo611.08 **Qty Part Number** 2 AN960JD416 Washer M 102

<b>W</b> /O:		· · · · · · · · · · · · · · · · · · ·	WC	RK ORDER CHANG	ES			<del></del>	
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			,						
<del></del>									
Part No	:	PAR #:	Fault Cateç	jory:	NCR: Yes	No <b>DQ</b>	<b>A</b> :	Date:	
					QA: N	/C Close	d:	_ Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCR	2)			
DATE	CTED	Description of NC			tion B	Verific	ation	Approval	Approval
DAIL	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	otion Sign & Date		on C	Chief Eng	QC Inspector
	,								
		•							

Friday, 9/15/2006 11:51:48 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: GHW MEDIUM BELL Customer: CU-DAR001 Dart Helicopters Services Part Number: D412729041 Job Number: 28606A Job Number: Description: Seq. #: Machine Or Operation: 1/8" Cotter Pin 2" long 20.0 CP21 2.0000 Each(s)/Unit Total: Comment: Qty.: 4.0000 Each(s) Pick: Qty Part Number Description Batch 1/106/1.08 2 CP-21 1/8" Cotter Pin 2" long, Span <u>M 16301</u> Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description Batch **Qty Part Number** 1 HC-12 1/4"-20 UNC x 1" long Hex Bolt, Span 1/16529 5/16-18 UNCx1.5 Hex Bolt 22.0 HC29 Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Qty Part Number Description Batch 16 HC-29 5/16"-18 UNC x 1.5" long Hex Bolt, Prof 7/9705 3/8"-24UNFx1.25 Hex Bolt HC153 23.0 Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Description Batch Qty Part Number 8 HC-1533/8"-24 UNF x 1.25" long Hex Bolt, Span <u>M 173</u>56 24.0 HN120 HEX SLOTTED NUT 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Qty Part Number Description Batch 2 HN-1201" Slotted Nut, Prof  $\frac{m[8] 62}{m[8] 62} \rightarrow 3 m 102/50 \rightarrow 1$ 

W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	·	PAR #:	Fault Cate	gory:	_ NCR: Yes	No <b>DQ</b>	A:	Date:	
					QA: I	N/C Close	d:	Date: _	
NCR:		,	WORK ORDI	ER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC Corrective Action			tion B	Verifi	cation	Approval	Approval
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date		ion C	Chief Eng	QC Inspector
•									
									1
								:	

Friday, 9/15/2006 11:51:48 AM Date: Kim Johnston User: **Process Sheet** Drawing Name: GHW MEDIUM BELL Customer: CU-DAR001 Dart Helicopters Services Job Number: 28606A Part Number: D412729041 Job Number: Seq. #: Description: Machine Or Operation: 5/16-18UNC Nylon LockNut 25.0 HN177 16.0000 Each(s)/Unit Total: 32.0000 Each(s) Comment: Qty.: Pick: Description Batch **Qty Part Number** 16 HN-1775/16"-18 UNC Nylon Lock Nut, Span 162150. PL0611.08 1/4-20 UNCx3/4 S.H.C.S. 26.0 HX15 2.0000 Each(s)/Unit Total: Comment: Qty.: 4.0000 Each(s) Pick: Description Batch Qty Part Number 2 HX-15 1/4"-20 UNC x 3/4" long S.H.C.S., Span 1/1/6626 1606.11.08 27.0 MS21042L5 Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Description Batch Qty Part Number Nut (or -5) M 102171 2 MS21042L5 1 1/4" Type B Washer 2333 28.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Description Batch Qty Part Number CP(06.11.08 3/8" Lock Washer 29.0 18SNB Comment: Qty.: 16.0000 Each(s) 8.0000 Each(s)/Unit Total: **Qty Part Number** Description Batch 8 18-SNB3/8" Lock Washer, Span <u>M 1 9 7 0 5</u>

W/O:			WC	RK ORDER CHAN	GES	<del>- , , , , , </del>		·	
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								-	
					-				
							<u> </u>		
Part No	•	PAR #:	Fault Cate	jory:	NCR: Yes(	No DQ	4:D	_ Date: 🛆	6/1/108
				•	QA: N	I/C Closed	d:	_ Date: _	<del> </del>
NCR:		<b>V</b>	VORK ORDE	R NON-CONFORM	IANCE (NCF	₹)			
DATE	STEP	Description of NC		Corrective Action Section			ation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section	on C	Chief Eng	QC Inspector
				7.					
					,				
		,							
					\ \ \				

Friday, 9/15/2006 11:51:49 AM Date: Usér: Kim Johnston **Process Sheet** Drawing Name: GHW MEDIUM BELL Customer: CU-DAR001 Dart Helicopters Services Part Number: D412729041 Job Number: 28606A Job Number: Description: Seq. #: **Machine Or Operation:** 1/8" PTF Grease Fitting 30.0 4:0000 Each(s) =2.0000 Each(s)/Unit Total: Description Batch **Qty Part Number** Ppl 06-11.08 SS Flat Washer 5/16 516WC 31.0 Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Description Batch **Qty Part Number** 16 5/16"WC Type B Flat Washer (Narrow), Prof M16988 CPC06.11.08 LARGE FABRICATION RESOURCE 1 LARGE FAB 1 32.0 PC0611.08 Comment: LARGE FABRICATION RESOURCE 1 Assemble as per Dwg DSK 092. Apply LPS3 heavy duty rust inhibitor & corrosion (Procyon). Inflate wheel assembly to 90 psi. Ensure that unit goes up and down smoothly after assembly. Install decals last. INSPECT WORK TO CURRENT STEP 33.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 34.0 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: QC21 35.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion a 06/1.08

Dart Ae	rospace	e Ltd								
W/O:			N	ORK ORDER CH	ANGES					
DATE	STEP	PROC	EDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									<b>.</b>	
Part No	:	PAR #:	Fault Ca	tegory:	NCI				_ Date: _ _ Date: _	
NCR:		W	ORK ORI	DER NON-CONFO	PRMANCE	(NCR)				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Descrip	Section B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
					, ¥	134 13 <sub>1</sub> - 1-1	-			
			;							



	1			
DESIGN	<b>₩</b>	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECK	ED	APPROVED	DRAWING NO.	REV. B
F	F		DSK 092 sh	EET 1 OF 1
DATE			TITLE	SCALE
ļ	05.0	2.18	HYD. GROUND HANDLING	1:5
Α	04	12.06	NEW ISSUE	
В	05	.02.18	REDESIGN TO FIT NEW WHEEL ASS'Y	

00 **D3330-17 HANDLE** D3309-1 HEX BOLT 1/4"-20'x 1" LONG (1) FLAT WASHER 1/4" TYPE B WIDE (1) SOCKET (1) LABEL (1) D3331-041 D2728-7 HANDLE ASS'Y (1 D3330-9 TOP LABEL (1) PLATE (1) HEX. SOCKET CAP SCREW 1/4"-20 x 0.75", D3330-5 FRONT PANEL (1) D3330-7 BACK PANEL (1) (NOT SHOWN, SIMILAR TO D3330-5) AN960JD416 FLAT WASHER D3330-15 HANDLE (1)-(2 PLACES) D3309-3 LABEL D3233-041 (2 PLACES) WHEEL ASS'Y (2 PLACES) D3333-3 SLIDING PLATE (2 PLACES) D3335-3 LONG D3330-11 LONG PIN SPRING (1) (NOT SHOWN) BRACKET (1) D3332-041 LONG PIN ASS'Y (1) D & **D3233-1 INSIDE** WASHER (2 PLACES) D3233-3 OUTSIDE WASHER (2 PLACES) 0 ➌ D3336-1 JACK (1) SLOTTED NUT 0 D3333-1 BASE PLATE (1) 1"-14 UNF AND 0 **ROUND COTTER** PIN 1/8" x 2" LONG (2 PLACES) 0 D3330-19 HANDLE RIM (1) 0 g D3334-1 WHEEL SHAFT D3330-3 (2 PLACES) **BOTTOM** PANEL (1) D3333-5 RAIL (4 PLACES) D3330-1 HEX. BOLT 3/8"-24 UNF x 1.25" LONG REG. SPRING LOCK WASHER 3/8" LEFT PANEL (1) D3332-043 (8 PLACES) SHORT PIN (1) D3330-2 HEX. BOLT 5/16"-18 UNC x 1.50" LONG RIGHT D3335-1 SHORTP COPY SPRING (1) SHOPE COPY FLAT WASHER TYPE B NARROW 5/16" PANEL (1) STD. HEX. NYLON LOCK NUT 5/16"-18 UNC (NOT SHOWN)TURN TO (16 PLACES) MS21042L5 NUT ENGINEERING D3330-13 SHORT PIN (2 PLACES) UNCONTROLLED COPY **GREASE FITTING 1/8" P.T.F.** BRACKET (1) SUBJECT TO AMENDMEN SAE SPEC, EXTRA SHORT

NOTE:

WITHOUT NOTICE 1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE. WORK ORDER RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.

(4 PLACES)

#### COPYRIGHT © 2004 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.